

INSTRUCTIONS

**For Chemically Vulcanizing the
VL-ID UNIT to the Inside of the Tire**

Dear Tire Professional:

Please follow these instructions to achieve the strongest bond when applying the VL-ID UNIT to the inside of the tire.

If you have any questions, just give us a call at (800) 227-5592.

Thank you,

***TIRE-TRACK* LLC**



***TIRE-TRACK* LLC**

To achieve the strongest bond, please use Patch Rubber Company Fast-Dry Vulcanizing Cement & Patch Rubber



1 ID UNIT should be placed across from DOT#, on the INSIDE of the tire.



2 Place ID UNIT on the tread area and draw circle around ID UNIT with marker.



4 Scrape area clean.



5 Lightly buff area.



8 Remove backing from ID UNIT.



9 Place and Press ID UNIT in Cemented area.

the following products:

Patch Rubber Company Tire Cleaner Fluid



Patch Rubber Co.
Fast-Dry
Vulcanizing Cement



Patch Rubber Co.
Tire Cleaner Fluid



3
Spray area with Tire Cleaner Fluid and allow to penetrate.



6
Vacuum or Wire Brush area to remove buffings.



7
Apply PRC Chemical Vulcanizing Cement and allow to dry.



10
Stitch Roll in both directions.



11
Properly Mounted ID UNIT.

Common Mistakes that Cause Adhesion Problems

- Not using Cleaner Fluid
- Not Allowing the Cement to Dry
- Using other Cements or Cleaner Fluid
- Cement is contaminated

TRAINING... We offer complimentary training via “FaceTime” to help your technicians install the ID UNITS properly.

Please call us with any questions or concerns at

800-227-5592

Email: info@tire-track.com



TIRE-TRACK LLC