

How to Install the ID UNIT in about 5 Minutes

Place several tires against a wall or rack.
Perform Step 1 on all tires, then start Step 2 on all tires and continue the process. This method will eliminate all “drying/waiting/downtime.”



Common Mistakes that Cause Adhesion Problems

Not Using the Proper Cement & Cleaning Fluid and tools

We only recommend using Patch Rubber Company's Cement and Cleaner Fluid. Use of other products will effect adhesion.



Wet Cement

The ID UNIT will not properly vulcanize if the cement is not allowed to completely dry. This may be caused by applying too much cement or not allowing it to completely dry.

Please call us with any questions or concerns at
800-227-5592

Chemical Vulcanization Application

INSTRUCTIONS

For Installing the VL-ID UNIT with Primer Gum, through Chemical Vulcanization

Dear Tire Professional:

After extensive testing, we developed a simple technique to DOUBLE the adhesion bond to the tire. Please follow these new instructions. If you have any questions, don't hesitate to call.

Thank you,

TIRE-TRACK LLC



TIRE-TRACK LLC

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1

ID UNIT should be placed on the DOT side of the tire, touching the "GG Ring".



2

Spray with Tire Cleaning Fluid. Allow to penetrate and partially evaporate.



3

Scrape tire clean.



4

Use low speed buffer; buff area to "velvet-like" texture.



5

Brush area vigorously with wire brush.



6

Gently twist Primer Gum and place on 6" packaging tape.



7

Remove "Blue Liner" and apply thin coat of cement.



8

Apply thin coat of cement.



9

Allow cement to dry.



10

Place Primer Gum on tire. Press and smooth out with thumbs.



11

Remove tape and stitch roll to remove any trapped air.



12

Peel back blue liner.



13

Apply thin coat of cement.



14

Place ID UNIT on 6" tape and remove red-backing.



15

Apply thin coat of cement .



16

Set Timer for 5 min.



17

Place ID Unit on Primer Gum. Press and smooth out with thumbs.



18

Stitch roll ID UNIT to remove any trapped air.



19

Correctly mounted ID UNIT.



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