

Instructions for Applying the
TIRE-TRACK ID UNIT # 2-CVL
With 4 Surfaces of Cement

THESE PRODUCTS MUST BE USED FOR PROPER APPLICATION:

Both products can be purchased by calling us at the number below

- Patch Rubber Cleaner Fluid-Aerosol...Part # 16-483
- Patch Rubber Fast Dry Self-Vulcanizing Cement...Part # 16-451
- 2" Clear packaging tape

IMPORTANT...Similar products from other manufacturers may contain additional products which will prevent the ID Unit from properly adhering/curing to the tire.

HOW TO APPLY THE ID UNIT TO A TIRE:

1. Select an area approximately ½" above the heel of the Bead, spray Cleaner Fluid on select area, **Allow to penetrate and partially evaporate, then scrap clean with scraper.**
2. Using a low speed buffer (2500 RPM or less); buff the area to RMA #1 (velvet-like) buff texture.
3. Brush away buffings on tire surface with wire brush and then SCRUB the buffed area vigorously.
4. Spray Cleaner Fluid on buffed area, **Allow to penetrate and partially evaporate, then scrape clean.** Repeat this step several times until area is completely clean, especially if it is a new tire.
5. Place the PRIMER GUM on a 6" piece of clear packaging tape (the tape allows you to transfer the PRIMER GUM without touching it). Remove "Blue-Liner" from the PRIMER GUM and apply an even coat of Self-Vulcanizing Cement.
6. **IMPORTANT...Cleaner Fluid must completely evaporate from the tire before applying cement.**
7. Apply an even coat of Self-Vulcanizing Cement to the buffed area. Cement should be brushed-out and worked into the tire. **Allow cement to dry completely (5-10 minutes) on both surfaces;** then place the PRIMER GUM on the tire. Press and smooth the Primer Gum with your thumbs, working from the inside out. Remove packaging tape and stitch roll to remove any trapped air.
8. Remove tape and "Blue-Liner" from the PRIMER GUM and apply an even coat of Fast Dry Cement.
9. Place ID Unit on 6" piece of packaging tape (barcode on the "sticky" side). Remove "Red Liner" from ID Unit and apply an even coat of Self-Vulcanizing Cement. **Allow cement to dry completely (5-10 minutes) on both surfaces;** then place ID Unit on PRIMER GUM. Stitch from the center outwardly with pressure in multiple directions to remove any trapped air. Remove packaging tape.
10. The tire must not be used and kept dry for 24 hrs, so that the cement may fully cure. After 24 hours, spray a small amount of cleaner fluid on a cloth and wipe ID Unit clean.

To prevent your Tire-Track ID Units from being painted during the retread process, cover with masking tape. If the ID Units are painted, simply spray with Cleaner Fluid and wipe clean.

IF YOU HAVE ANY QUESTIONS, PLEASE CALL:

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